

# ELRO

## Peristaltic Pumps Series IP and M300



**CRANE**®

# ELRO Peristaltic Pumps

## Innovative Technology with Tradition

For over 15 years ELRO Peristaltic Pumps in form of mobile and stationary units have established themselves in the positive displacement pump market as indispensable products for industry.

Day in and day out these pumps demonstrate their reliability and efficiency under the most demanding operational conditions.

Over decades the range of peristaltic pumps has been completed by intensive research, development and the use of new materials. The product range includes the widest material selection for pumping hoses offered by any manufacturer of peristaltic pumps.

The quality demands of customers as well as ease of operation and maintenance are uppermost in the manufacture of these products.

The latest production methods, inspection and testing systems for quality assurance and documented production sequences in compliance with DIN EN ISO 9001 are the basis for constantly outstanding quality of the peristaltic pumps.

With this wide product range ELRO pumps are able to meet most customer requirements, even in extremely difficult pumping processes.

Traditional values in combination with long experience and the available pump/application know-how enables customer and market specific solutions in agreed timescales.

By using the latest technologies, modern manufacturing methods and reliable service the range of ELRO Peristaltic Pumps will continue to maintain its first class position with the users in the future.

### Benefits at a glance:

- ideal for abrasive, viscose and shear sensitive media
- gentle pumping of liquid or viscous products
- constant volume capacity due to vacuum support
- dry running resistant
- integrated early warning system
- pumping of media with entrained solids
- unobstructed fluid flow – easy cleaning
- free of dynamic and pressure loaded seals
- portable units Series M300
- infinite regulation of capacity
- high pumping pressures of max. 13 bar / 188 psi for Series IP
- dry self-priming up to max. 9.5 m / 31 feet lift
- easy operation and servicing, only one wear item
- also suitable for explosive environments (Ex-version)





## Possible installations

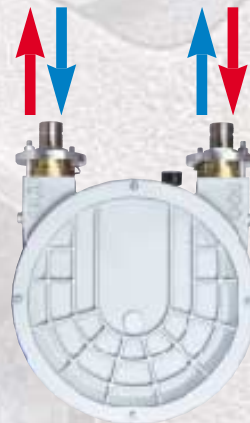
ELRO peristaltic pumps with accessories can be used for many applications and are not restricted to a specific installation location. Fixed installation directly into the process flow is possible, as is the use as mobile or portable unit that can be transported to different applications. The standard version of the pump set-up is the combination: ports on left-hand side (suction side top – pressure side bottom, red).

Of course, the IP series peristaltic pumps may be adapted to existing installations by modification of the port configuration. This only requires the relocation of the stainless steel pipe connections on the suction and discharge side of the vacuum system to suit the desired condition. This can be done without additional machining.

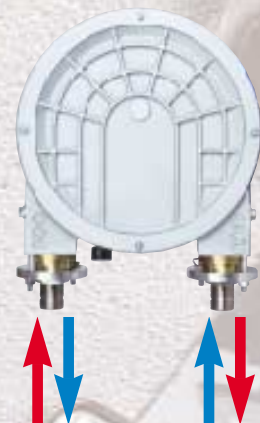


**Ports left hand side**

**Ports right hand side**

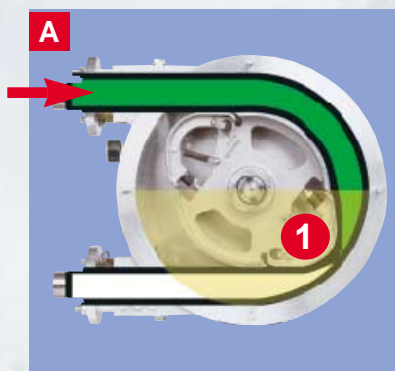


**Ports on top**

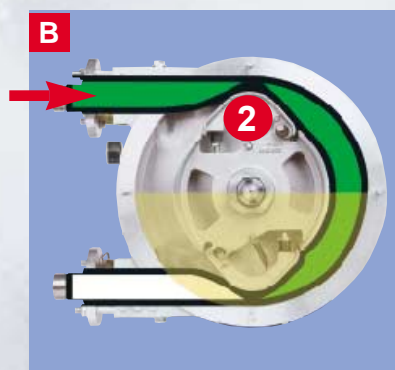


**Ports on bottom**

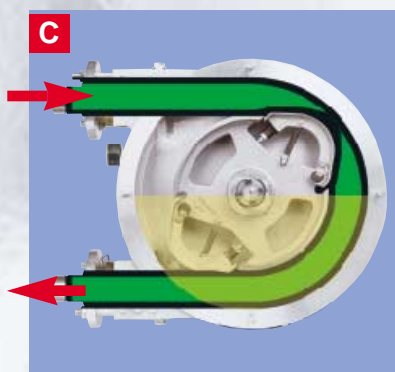
# Operation of Series IP



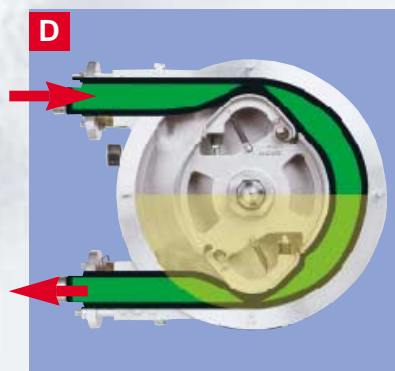
**A** The rotor rotates within the pump housing filled with lubricant and compresses the pumping hose with the sliding shoe (1). This process generates a hermetic separation between suction and discharge side.



**B** Once the second sliding shoe (2) compresses the hose, a completely enclosed pumping chamber is formed. This volume corresponds exactly to half the pump capacity per rotation. A vacuum is also generated inside the pump housing, supporting the elasticity of the hose allowing restoration to its original full cross-section.



**C** The rotation of the rotor forces the pumped medium inside the hose towards the outlet port on the discharge side. During each opening of the hose a vacuum is created on the suction side ensuring constant suction. It also takes place when the hose is empty giving high suction conditions.



**D** With each rotation the pumping chamber is reformed and the suction capability is renewed.



# Flexible, Modular S

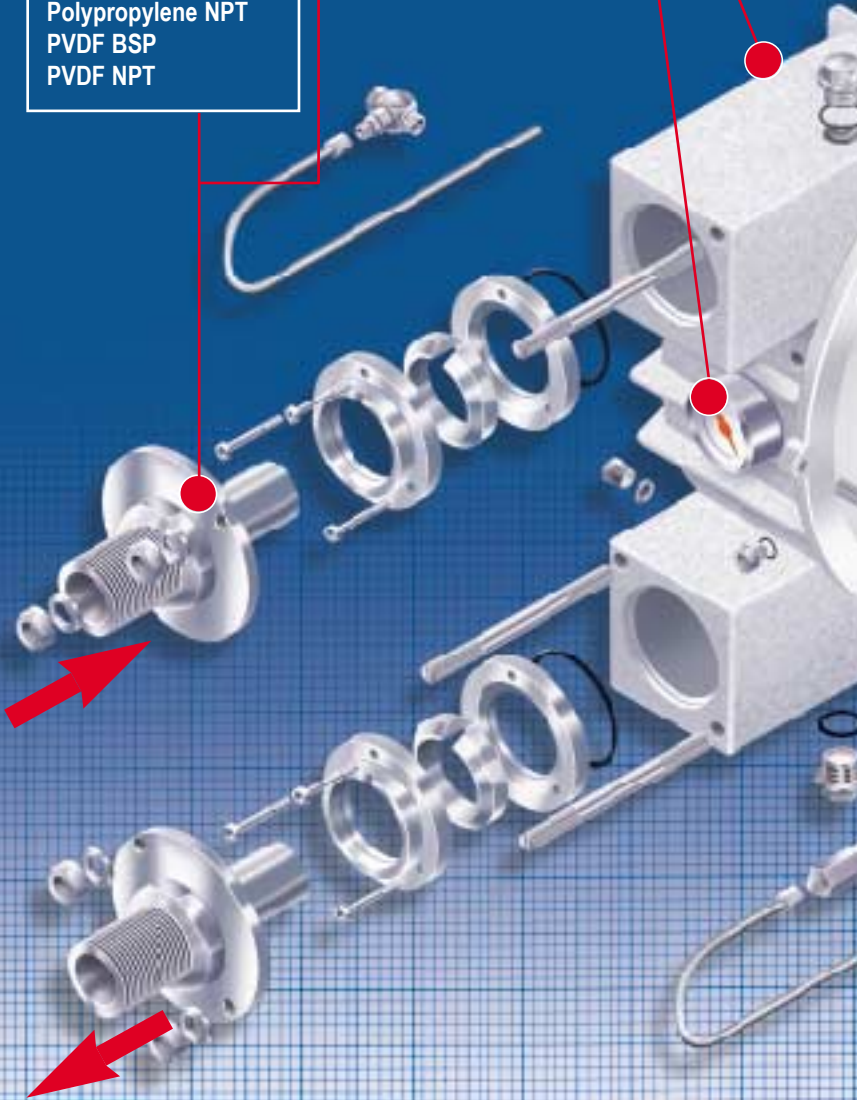
## ELRO Peristaltic Pumps, Se

**Ports on suction and discharge side, male thread**  
Suction side left-hand top (standard)  
Suction side left-hand bottom  
Suction side right-hand top  
Suction side right-hand bottom

**Early warning system**  
Vacuum switch  
Conductivity measurement

**Pair**  
**Pur**  
**Silv**  
**Acid**  
**Cust**  
**acco**

**Material**  
Stainless steel BSP  
Stainless steel NPT  
Stainless steel RJT  
Polypropylene BSP  
Polypropylene NPT  
PVDF BSP  
PVDF NPT



# System

## Series IP

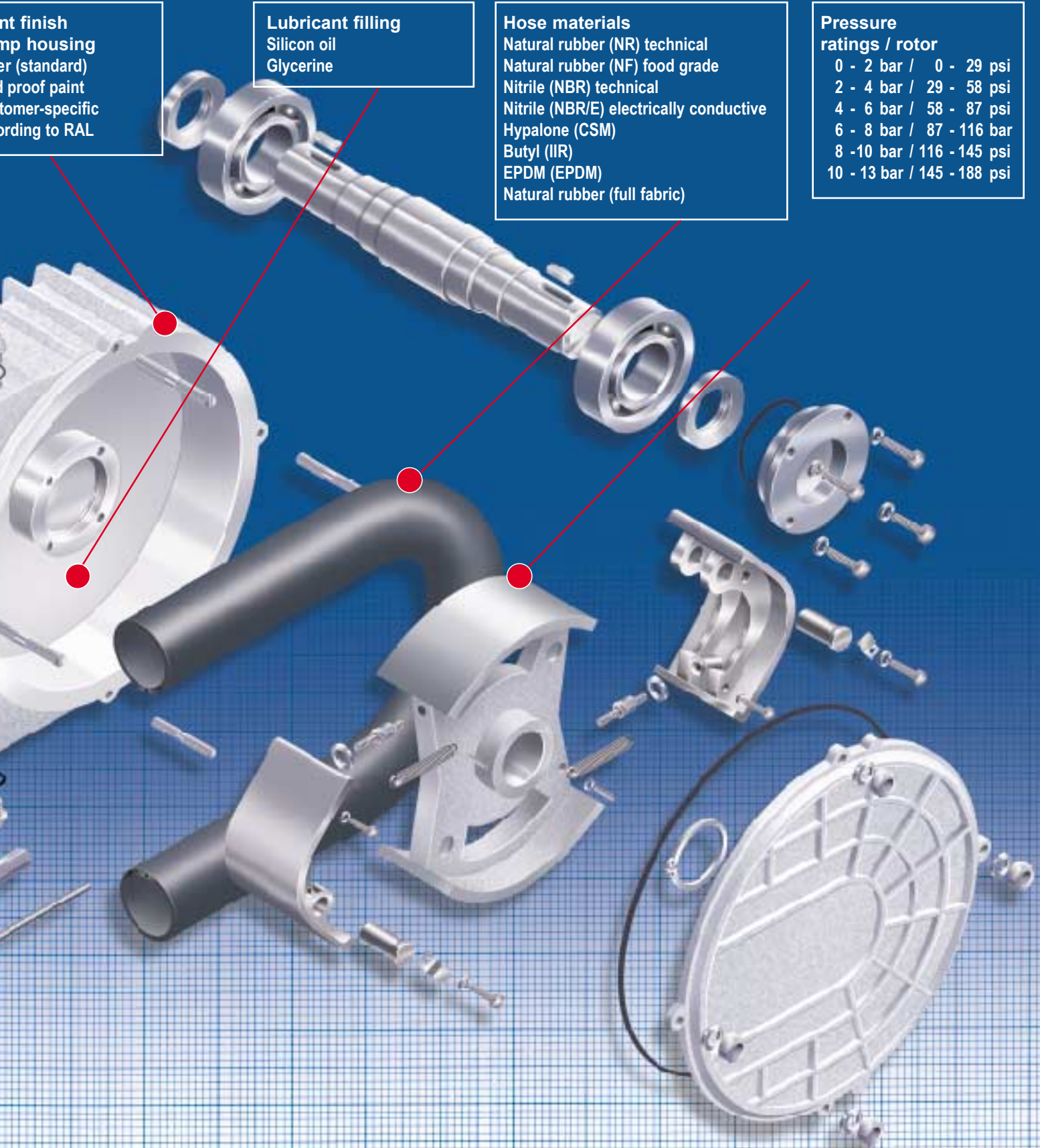
ent finish  
mp housing  
er (standard)  
l proof paint  
tomer-specific  
ording to RAL

Lubricant filling  
Silicon oil  
Glycerine

Hose materials  
Natural rubber (NR) technical  
Natural rubber (NF) food grade  
Nitrile (NBR) technical  
Nitrile (NBR/E) electrically conductive  
Hypalone (CSM)  
Butyl (IIR)  
EPDM (EPDM)  
Natural rubber (full fabric)

Pressure  
ratings / rotor

0 - 2 bar /	0 - 29 psi
2 - 4 bar /	29 - 58 psi
4 - 6 bar /	58 - 87 psi
6 - 8 bar /	87 - 116 bar
8 - 10 bar /	116 - 145 psi
10 - 13 bar /	145 - 188 psi





# ELRO Peristaltic Pumps Series M300

## Hose material

Natural rubber (NR)  
Nitrile (NBR)  
Butyl (IIR)  
Polyurethane (PUR)  
Hypalon (CSM) electr. conductive

## Camlock connections

Aluminum  
Polypropylene  
Stainless steel  
Bronze

## Lubricant filling

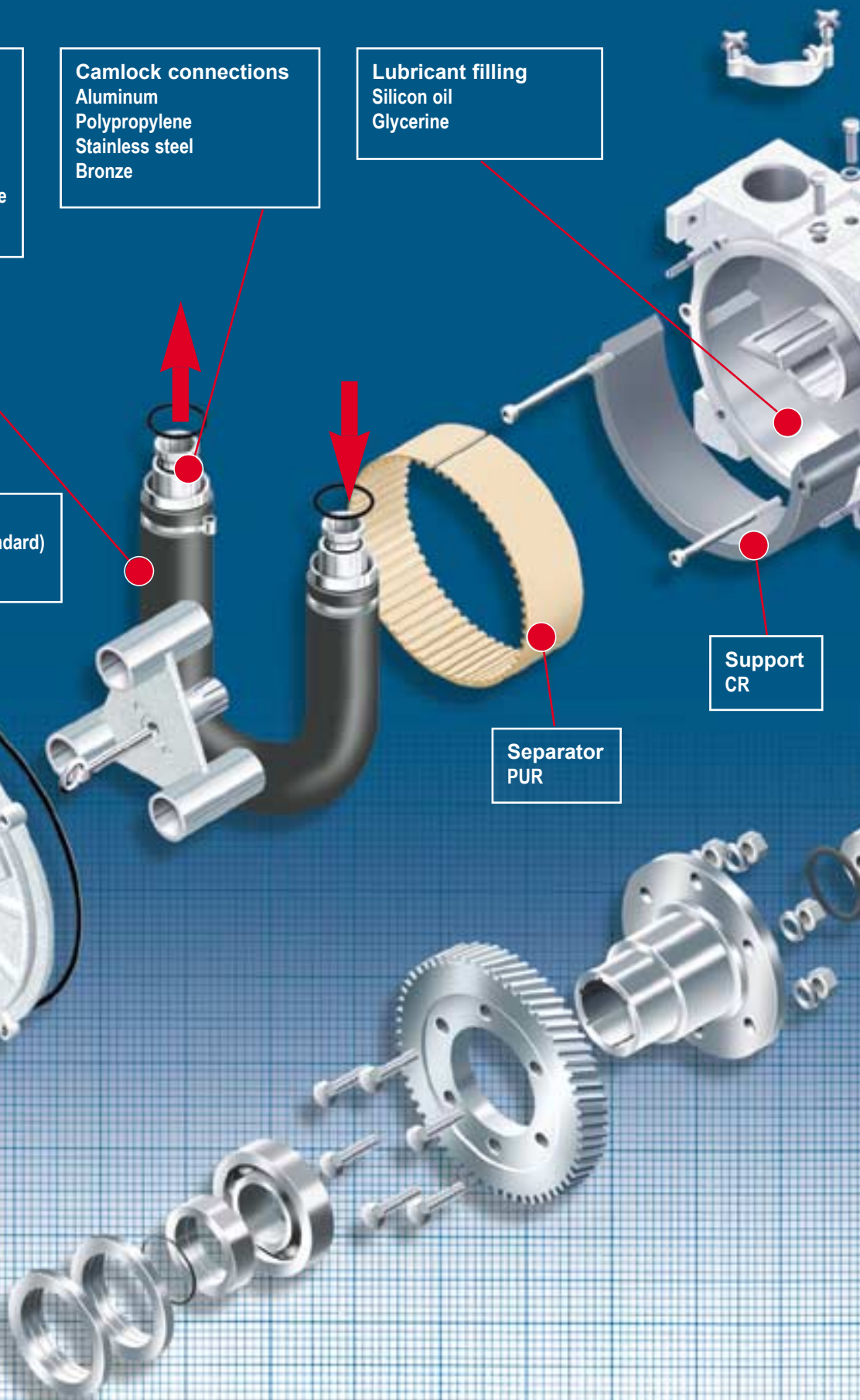
Silicon oil  
Glycerine

## Pump cover

For suction side right-hand (standard)  
For reversible operation (option)

Support  
CR

Separator  
PUR



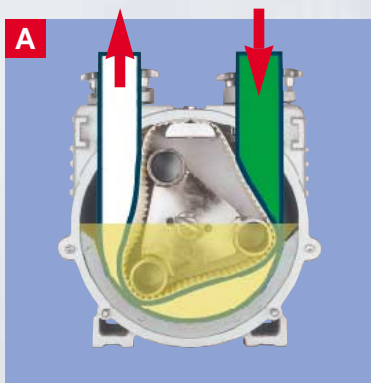


**Paint finish**  
pump housing  
Silver (standard)  
Acid-proof paint  
Customer specific according  
to RAL

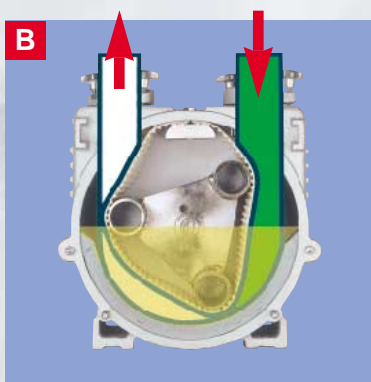
**Available drives**  
Electric motor 400 V AC  
Electric motor 230 V AC  
Electric motor Ex-version  
Petrol engine  
Diesel engine  
Hydraulic motor  
Pneumatic motor  
Water turbine



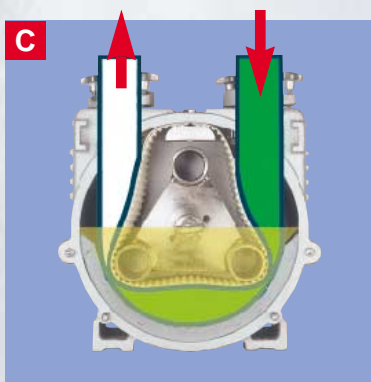
## Operation of Series M300



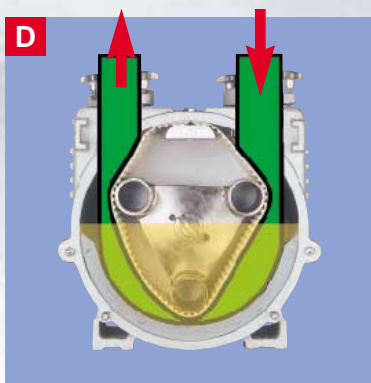
**A** The rotor turns inside the tightly fixed separator. Which is held in the pump housing filled with lubricant. The separator divides the housing into two completely enclosed areas. This means during compression of the pumping hose the suction and discharge sides are hermetically separated.



**B** Air from the suction side is pumped over the separator by the turning of the rotor and exhausted outside the pump. This forms a vacuum inside the pump chamber relative to the suction lift, which supports the elasticity of the hose during restoration to its original full cross-section.



**C** Once the second sliding shoe compresses the hose, a pumping chamber is formed. This volume corresponds exactly to one-third of the pump capacity per rotation. The rotation of the rotor presses the medium inside the hose towards the outlet on the discharge side. During each opening of the hose a vacuum is created on the suction side ensuring constant suction. It also takes place when the hose is empty giving high suction lift conditions.



**D** With each rotation the pumping chamber is reformed and the suction capability is renewed.

# ELRO Peristaltic Pumps

## Selection, Pump Capacity

For the selection of the mobile ELRO Peristaltic pumps series M300, the following factors are to be considered:

- pumping medium
- pumping capacity
- suction and discharge conditions
- operation time per day
- location of use
- accessories with suitable couplings

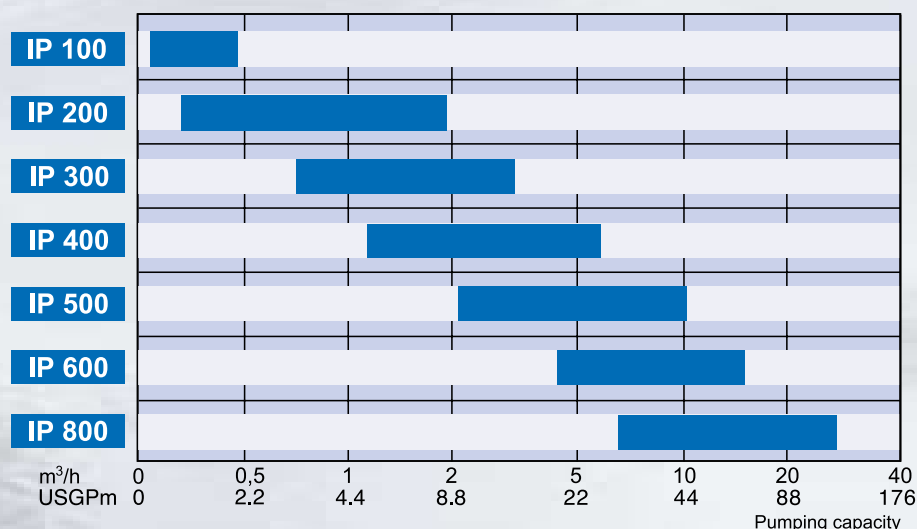
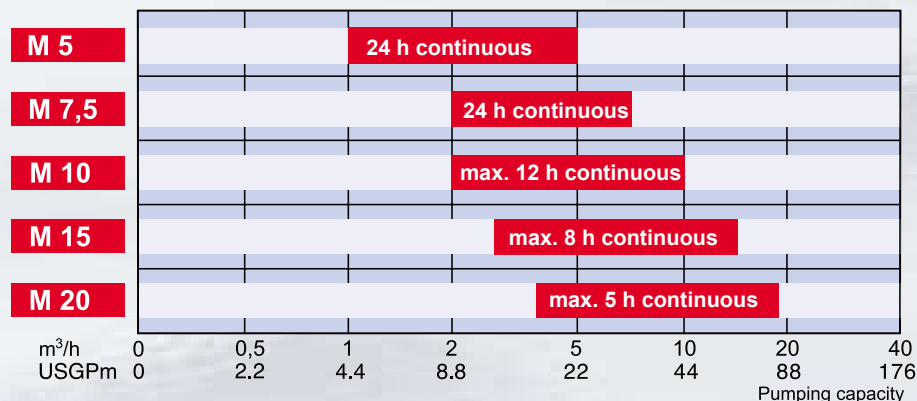
The essential items for a low-wear operation of the peristaltic pumps are dependant on:

- pumping media  $\Leftrightarrow$  speed
- media temp.  $\Leftrightarrow$  hose compression
- discharge pressure  $\Leftrightarrow$  Consider larger diameter discharge lines
- operation time per day  $\Leftrightarrow$  continuous intermittent short time

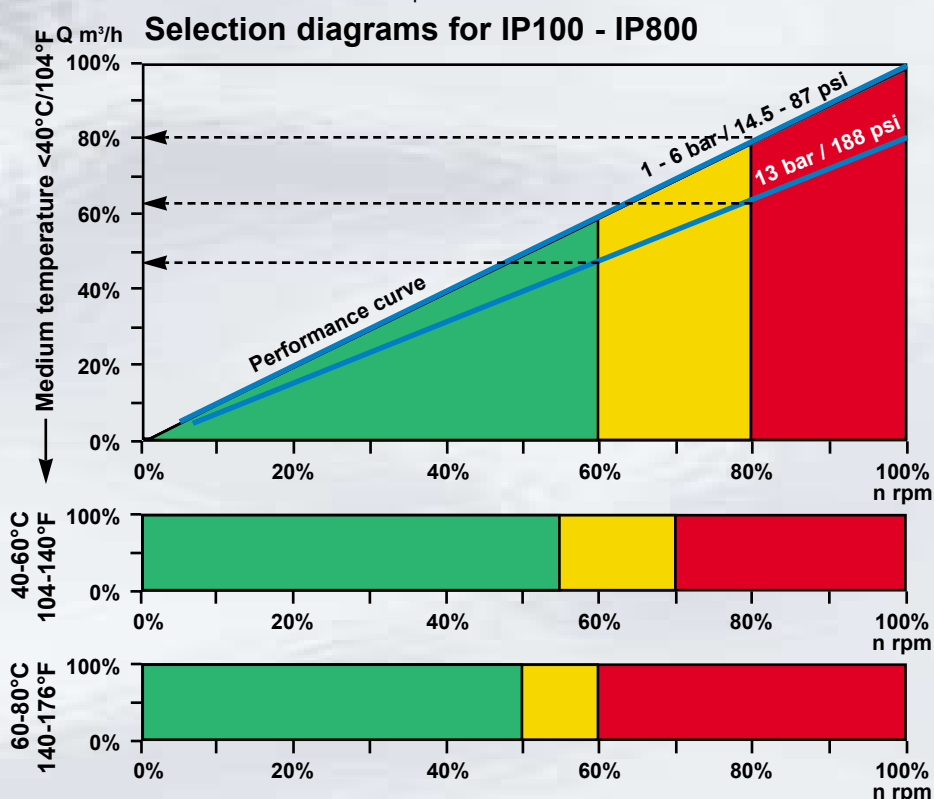
After fixing the operation point, depending on the above parameters, an exact specification of the pump can be made using the individual data sheets. Using the selection diagram, adjustments may be necessary after consideration of the factors "Operation time/day and media temperature".

At a media temperature  $>40^{\circ}\text{C}/140^{\circ}\text{F}$ , hose life is shortened and a speed reduction should be considered.

- Short-time operation (max. 4 hours)
- Intermittent operation (max. 12 hours)
- Continuous operation (24 hours)



The graphical presentation serves as reference. Exact details can be obtained from the respective data sheets.





## Elastomers

### Natural rubber (NR) technical and approved for food applications to FDA

Composition: natural substance, high-polymer isoprenes

Properties: tension-resistant, elastic, cold-resistant, approved for food applications  
Operative range: for abrasive media, diluted acids and alkalis

Temperature range: -20°C - +80°C  
-4°F - 176°F

### Nitrile rubber (NBR)

Composition: mixed polymeride from butadiene and acryl nitrile

Properties: wear-resistant, grease and oil resistant

Operative range: for oily and greasy media, alcohols

Temperature range: -10°C - +80°C  
+14°F - 176°F

### Butyl rubber (IIR)

Composition: mixed polymeride from isobutadiene and isoprenes

Properties : heat resistant and non-aging, gas-tight

Operative range: for organic and inorganic acids and alkalis, ketones and hot water

Temperature range: -25°C - + 80°C  
-13°F - 176°F

### Hypalon (CSM)

Composition: elastomer formed through polymerisation of chlorosulfonated ethyls

Properties : chemical resistant, wear resistant and electric conductive (only M300)

Operative range: for acids and alkalis, colours

Temperature range: -20°C - + 80°C  
-4°F - 176°F

### EPDM (EPDM) only IP range

Composition: EPDM rubber through co-polymerisation of ethyl, propylene and diene

Properties : chemical resistant, good insulating properties and outside applications  
Operative range: for acids and alkalis, hot water

Temperature range: -30°C - + 80°C  
-22°F - 176°F



### Polyurethane (PUR) only M300 range

Composition: elastomer formed through polyaddition of isocyanate and alcohol

Properties : hard wear and abrasion proof, oil resistant

Operative range: for abrasive and oily media

Temperature range: -20°C - + 80°C  
-4°F - 176°F

*For further details see our separate compatability guide*

For special applications, special full fabric hoses are available for the series IP.

ELRO peristaltic pumps can be equipped with a suitable pumping hose for almost any application.

The great variety of different hose materials results from intensive research and long-term tests.

All ELRO pumping hoses are precision ground after the production process. This additional process ensures an uniform surface and a constant outside diameter compared with conventional hoses.

It prolongs hose life and in addition, a consistent pump capacity is achieved for all pumps.

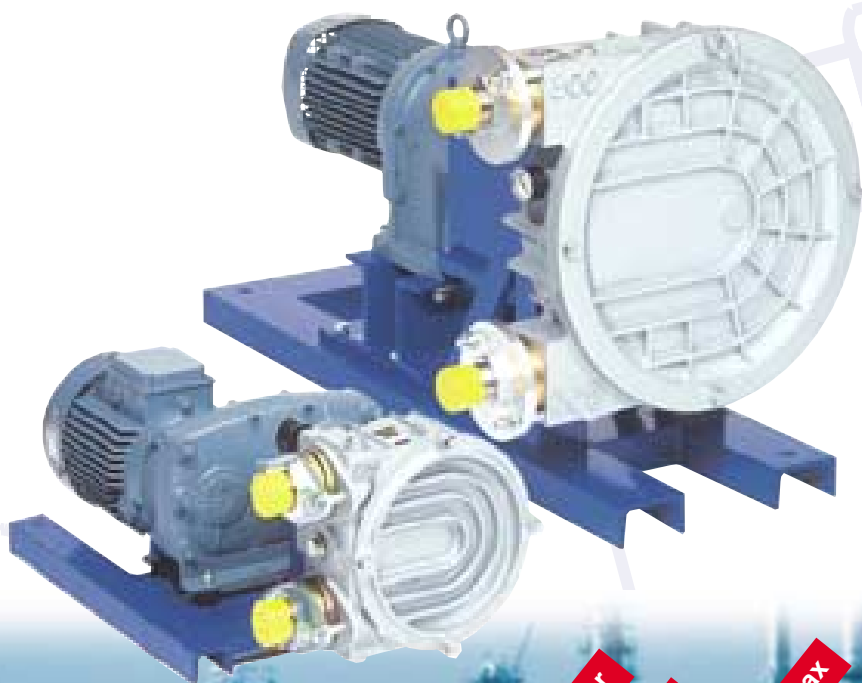
## Housing material

The pump housings of the ELRO peristaltic pumps are cast from aluminium. This process which is more complicated than steel casting or welded designs is used for the following reasons:

- better heat dissipation
- integration of cooling ribs
- air tight housing
- reduction of wall thickness
- compact construction
- wear resistant
- low weight

# ELRO Peristaltic Pumps

## Series IP

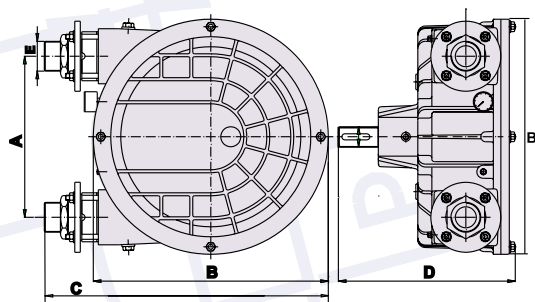


The IP series of ELRO peristaltic pumps distinguish themselves through a gentle transport of liquid or viscous media. Also capable of handling abrasive, shear-sensitive products with long fibres and solids. Over the years they have become an integral part in the pump pool of many operators.

The 13 bar / 188 psi pump pressures of the standard versions make ELRO peristaltic pumps suitable for replacing other pump technologies. The seven pump sizes, various hose materials including food approved versions and the different port options allow individual adaptation to each application. This variety is further expanded by the frame and motor variants.

Type	Pump capacity	Inner hose diameter	Max. speed [rpm]	Drive output min/max	Weight without drive
	l/rev USGallon/rev	mm / inch	rpm	kW / HP	kg / lb
IP 100 ( 1" )	0,07 0.018	15 0.59	142	0,37 – 1,1 0.50 – 1.5	12 26
IP 200 ( 1 1/4" )	0,22 0.058	30 1.18	142	0,55 – 1,5 0.75 – 2.0	16 35
IP 300 ( 1 1/2" )	0,85 0.224	35 1.38	70	1,10 – 4,0 1.50 – 7.5	48 106
IP 400 ( 2" )	1,65 0.436	50 1.96	60	1,50 – 5,5 2.0 – 7.5	51 112
IP 500 ( 2" )	2,9 0.766	52 2.0	60	2,2 – 7,5 3.0 – 10	110 242
IP 600 ( 2 1/2" )	4,45 1.175	60 2.4	60	3,0 – 11 5.0 – 15	123 271
IP 800 ( 3" )	7,8 2.06	70 2.76	60	5,5 – 18,5 7.5 – 25	248 546

Dimensions  
mm / inches



Type	IP 100 ( 1" )	IP 200 ( 1 1/4" )	IP 300 ( 1 1/2" )	IP 400 ( 2" )	IP 500 ( 2" )	IP 600 ( 2 1/2" )	IP 800 ( 3" )
E	152/5.98	140/5.51	336/13.23	320/12.60	516/20.31	510/20.08	692/27.24
A	242/9.53	242/9.53	470/18.50	470/18.50	680/26.77	680/26.77	890/35.04
B	316/12.44	316/12.44	585/23.03	570/22.40	840/33.07	800/31.50	1020/40.16
C	290/11.42	290/11.42	380/14.96	355/13.98	480/18.90	500/19.68	680/26.77

ELRO peristaltic pumps are equipped as a standard with a patented vacuum system. It leads to many economic and technical advantages such as:

- very good suction properties up to 9.5 m / 31 feet lift (no additional suction equipment required)
- constant pump capacity during the entire hose life
- enables the hose to reform to its full cross section
- low reduction in capacity when handling very viscous media
- use as early warning system for a just in time hose exchange



### Main application:

- Chemical industry
- Ceramic and porcelain industry
- Building industry
- Food and beverage industry
- Breweries
- Cosmetic and pharmaceutical industry
- Power stations
- Colour and painting industry
- Waste and disposal industry

# Applications



Waste disposal industry



Breweries



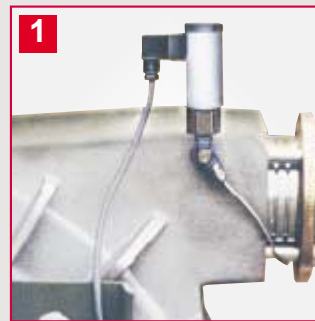
Chemical industry

The patented early warning system (see illustration right **2**, **3**) works as follows: Each hose is provided with a small additional channel through which the air in the upper section of the pumping chamber is evacuated from the pump housing. Therefore, a vacuum is formed in the sealed aluminium housing. In the case of damage or normal wear of the hose, the vacuum will drop.

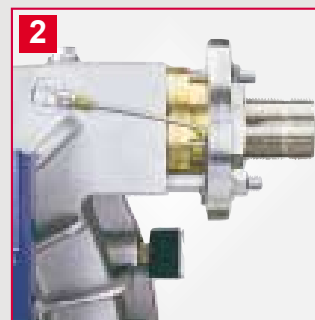
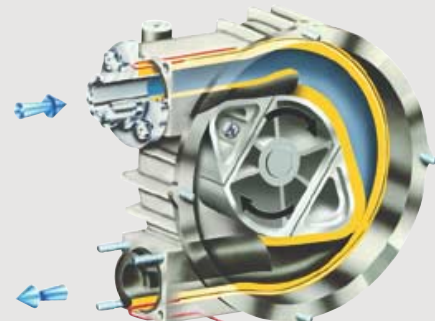
The early warning can be seen through the installed vacuum gauge. An acoustic or optical signal can be activated by using the vacuum switch **1**.

By this, the hose condition is monitored for optimum service planning.

Downtimes through normal wear can be predicted.



Early warning system switch



Early warning system suction side



Early warning system discharge side

# ELRO Peristaltic Pumps

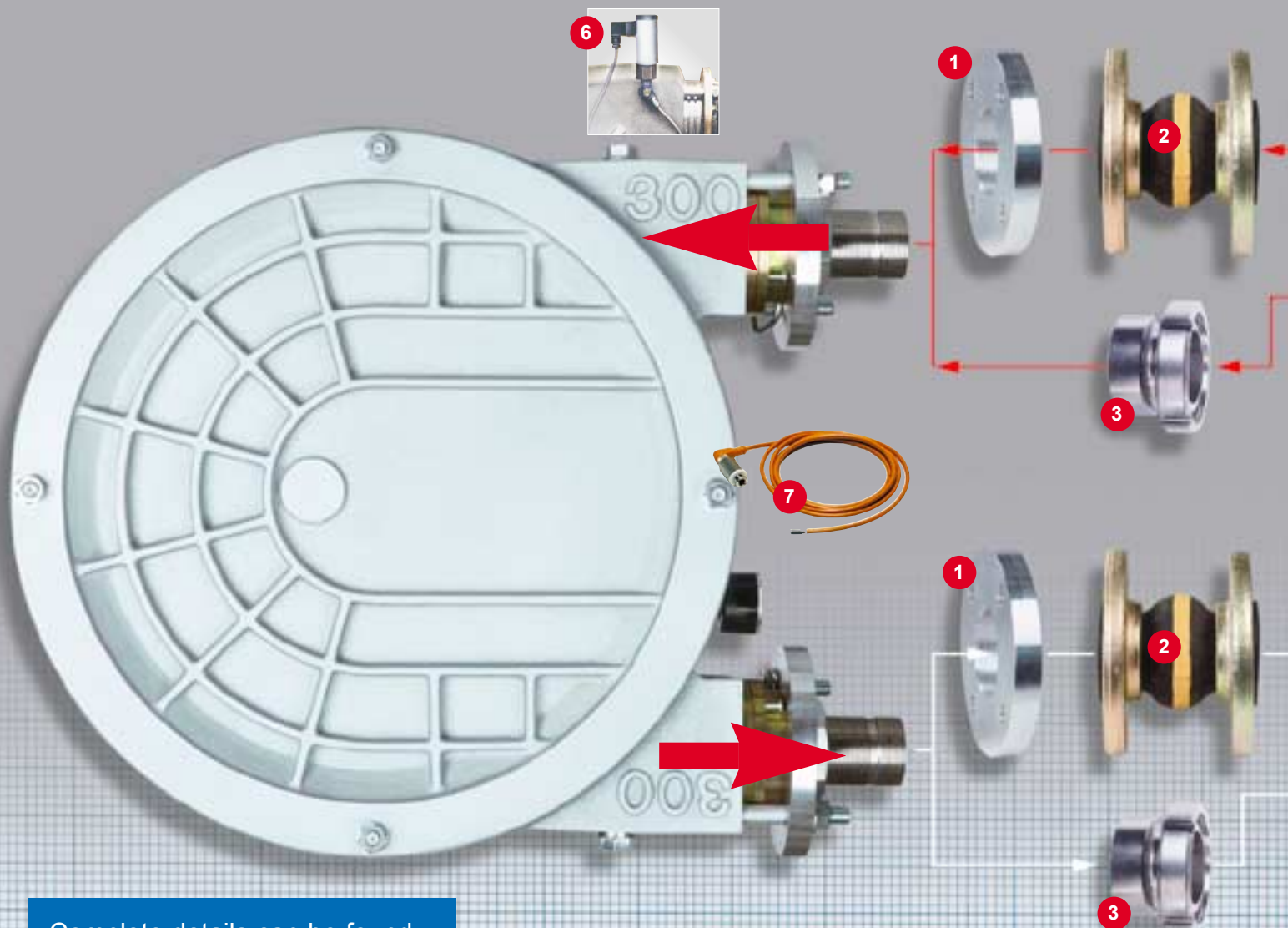
## Series IP

The IP series of ELRO peristaltic pumps are available with a variety of accessories for each application.

- 1 Flanges in steel, stainless steel and plastic according to different standards
- 2 Compensators in steel, stainless steel with matched elastomer materials
- 3 Quick action couplings and fittings, e.g. coupling in stainless steel, brass and aluminium, DIN and triclamps
- 4 Suction/discharge hoses are available with nominal sizes between 1" and 4" and equipped with suitable coupling systems, completely pressure-tested. Standard

spiral hoses with plastic and steel reinforcement, chemical hoses or suction/discharge hoses approved for food applications.

- 5 Pulsation dampers made of different housing materials: lacquered steel, polypropylene or stainless steel. Depending on the type of design and size with an inner membrane complete with fittings and pressure gauge.
- 6 Vacuum switch for checking the vacuum in the pump housing. Pressure drop = Alarm.
- 7 Conductivity sensors for the conductivity measurement. If conductivity fluid is mixed with the medium = Alarm.



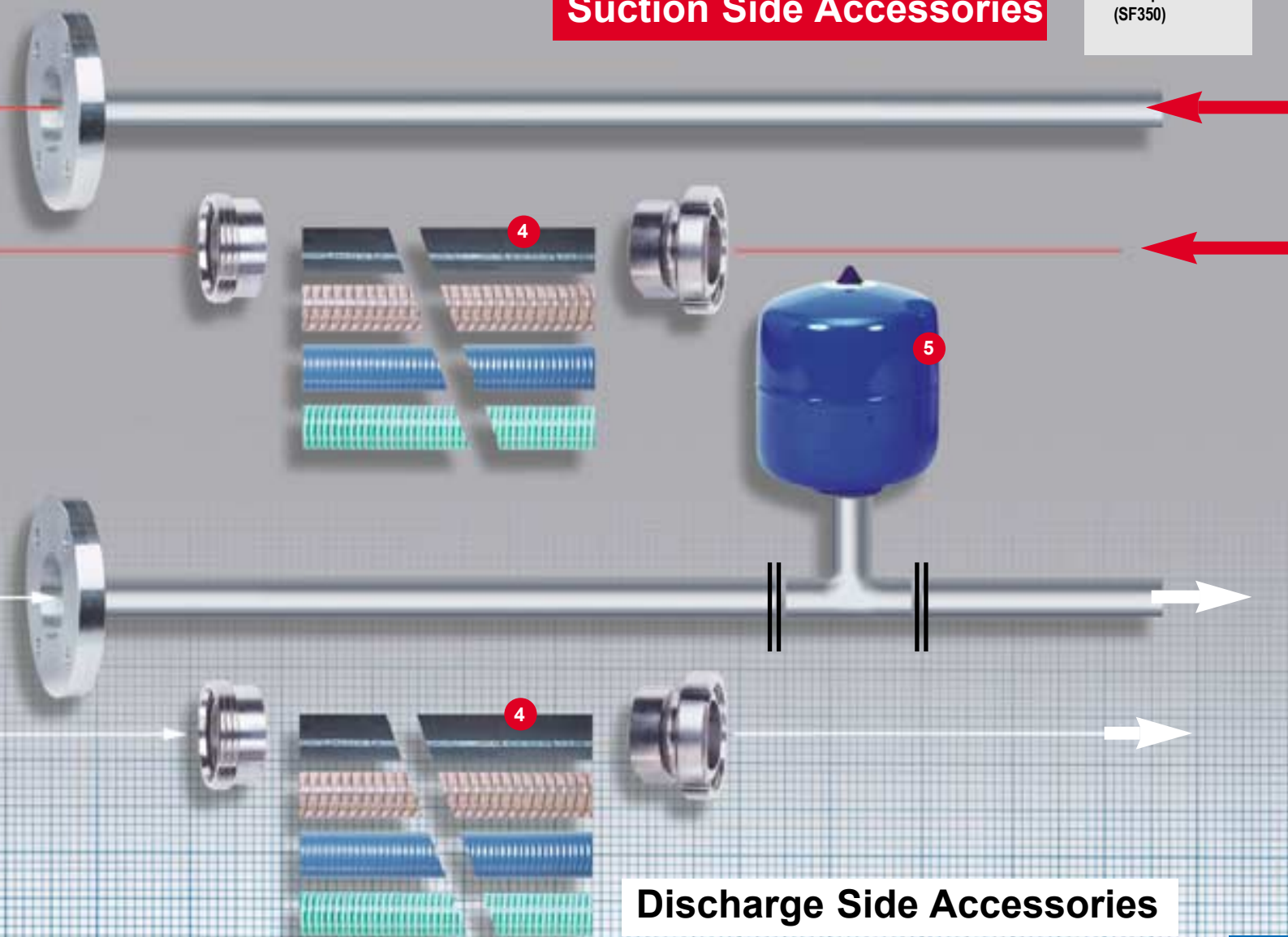
Complete details can be found in the accessories catalogue.



## Pump coding

I 10 E A A - - B A [ ] [ ] [ ]										Motor and gear-box choice
Type	Size		Connections	Hose / lubricant		Pump pressure	Paint finish	Connecting position with regard to suction side viewed from front		Base frame
I	10	IP100	E Stainless steel NPT	A	NBR electric conductive + silicon	A 0 - 2 bar 0 - 29 psi	A Silver	-	left/top (standard)	A steel painted (150-180)
	20	IP200		B	NBR + silicon	B 2 - 4 bar 29 - 58 psi	B Acid-proof paint	A	left/bottom	B steel painted (110-140)
	30	IP300	R Stainless steel RJT	C	CSM + silicon	C 4 - 6 bar 58 - 87 psi	C Customer-specific	B	right/top	C Stainless steel
	40	IP400		D	NBR + glycerine	D 6 - 8 bar 87 - 116 psi		C	right/bottom	D Steel painted movable
	50	IP500	S Stainless steel BSP	E	EPDM + silicon	E 8 - 10 bar 116 - 145 psi		D	top/left	E Stainless steel movable
	60	IP600		F	EPDM + glycerine	F 10 - 13 bar 145 - 188 psi		E	top/right	F Stainless steel specified
	80	IP800	K Polypropylene BSP	G	NR + glycerine			X	left/full fabric coating	G Stainless steel painted
			T Polypropylene NPT	H	CSM + silicon			Y	right/full fabric coating	H steel painted (150-180)
				J	IIR + silicon			Z	top/full fabric coating	J steel painted (SF350)
				K	IIR + silicon					
				N	NR + silicon					
				W	NR full fabric + silicon					
				Y	NR full fabric + glycerine					

## Suction Side Accessories



## Discharge Side Accessories

# ELRO Peristaltic Pumps

## Series M300



**ELRO M300 series Peristaltic Pumps** were designed for safe, quick and mobile applications in the most varied industrial operating conditions. Over many years this unique, patented pump system has been and is successfully used world-wide for more and more new applications.

The basic idea during the development of the mobile peristaltic pumps was to integrate the advantages of standard peristaltic pumps and to achieve a compact, portable and flexible design. This idea was realised through a special, patented concept in the pump housing design.

Type / drive	Weight
<b>M 5 E(X) – M 20 E(X)</b> Electric motor 230-400 V + EX	55-65 kg 121-143 lb
<b>M 15 / 7,5 E(X) – M 20 / 10 E(X)</b> Two-stage electric motor 400 V + EX	62-65 kg 136-143 lb
<b>M 20 B</b> Petrol engine 4,0 kW / 4000 rpm 5.4 HP	52 kg 115 lb
<b>M 20 D</b> Diesel engine 4,15 kW / 3600 rpm 5.6 HP	75 kg 165 lb
<b>M 20 H</b> Hydraulic drive <b>M 20 L</b> Pneumatic motor <b>M 20 WT</b> Water turbine <b>M 20 FU</b> Electric motor with integrated frequency converter	55 kg/121 lb 58 kg/128 lb 56 kg/123 lb 66 kg/145 lb

It enables the use of thin-walled pumping hoses which are continuously expanded to their full cross-section by the permanent vacuum. Pumping capacities between 4 m<sup>3</sup>/h and 22 m<sup>3</sup>/h (17.6 - 97 USGPM) can be achieved.

Examples of application: Emergency pump on ships, sanitary disposal unit for fast trains, loading pump for road tankers, at power stations and sewage plants for sampling and for cleaning tanks and basins, in the chemical industry, for fluid transfer duties.

These pumps prefer a long suction line up to the absolute vacuum whereby suction lengths of more than 50 m (164 feet) are frequently used.

The discharge pressure should not exceed 2 bar (29 psi).



### Main Application:

- Environmental technology
- Tank cleaning
- Building industry
- Chemical industry
- Forwarders
- Power stations, disposal technology
- Ships, port facilities and skimmer

# Applications



Forwarders



Environmental technology



Disposal technology



Galvanic station



Disposal fast trains

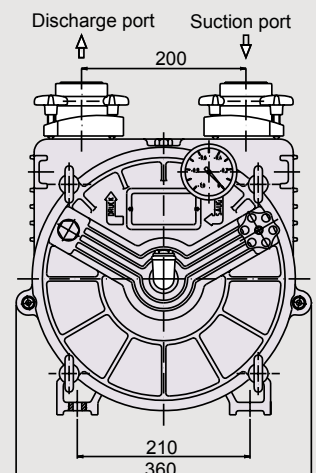
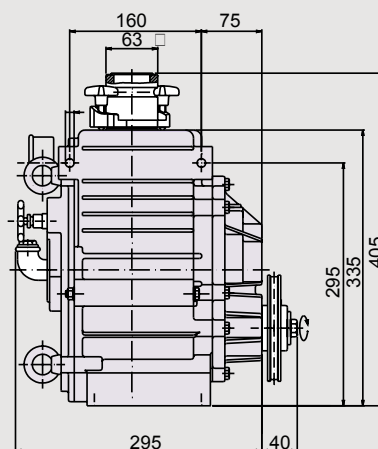
The peristaltic pumps can be equipped with different hose materials depending on applications as well as with couplings on the suction and discharge side in different materials and designs.

The M300 series can be selected with a variety of different motors.

For special applications, the pump is also available in a reversible design. Therefore it is possible to pump in the opposite direction with the same performance features - a decisive criterion when pumping out and pumping over media which are harmful to the environment.

The design of all pumps enables changing of pumping hose and all components within shortest period of time without any additional special tools.

Dimensions (mm)



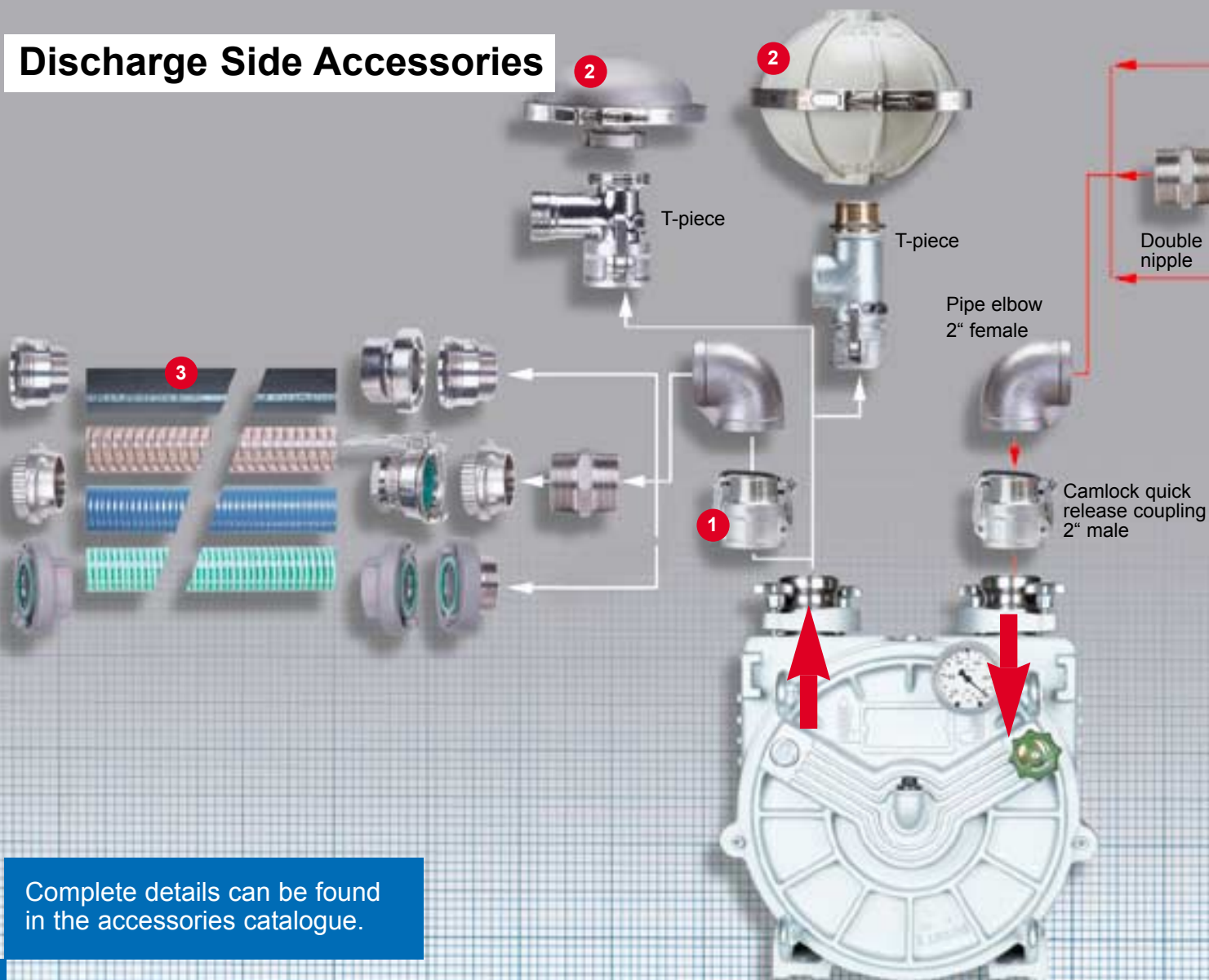
# ELRO Peristaltic Pumps

## Series M300

ELRO Peristaltic Pumps are available with a variety of accessories suitable for each specific application.

- 1 KL quick release couplings, pipe elbows, Storz couplings made of aluminium, brass or stainless steel, plastic, DIN, tank vehicle couplings made of brass or stainless steel.
- 2 Pulsation dampers made of aluminium and stainless steel with suitable T-piece.
- 3 Suction/discharge hoses are available with nominal size between 1" and 4" and equipped with suitable coupling systems completely pressure-tested.
- 4 70 litre (18.4 USGAL) pre-filter vessel made of steel and stainless steel with filling equipment
- 5 180 litre (47.5 USGAL) transport drum made of stainless steel with filling equipment
- 6 Hose cleaning device and balls in different designs.
- 7 Suction baskets, flat vacuum pick-ups, special suction pipes and residue suction nozzles made of different materials.

### Discharge Side Accessories



Complete details can be found in the accessories catalogue.



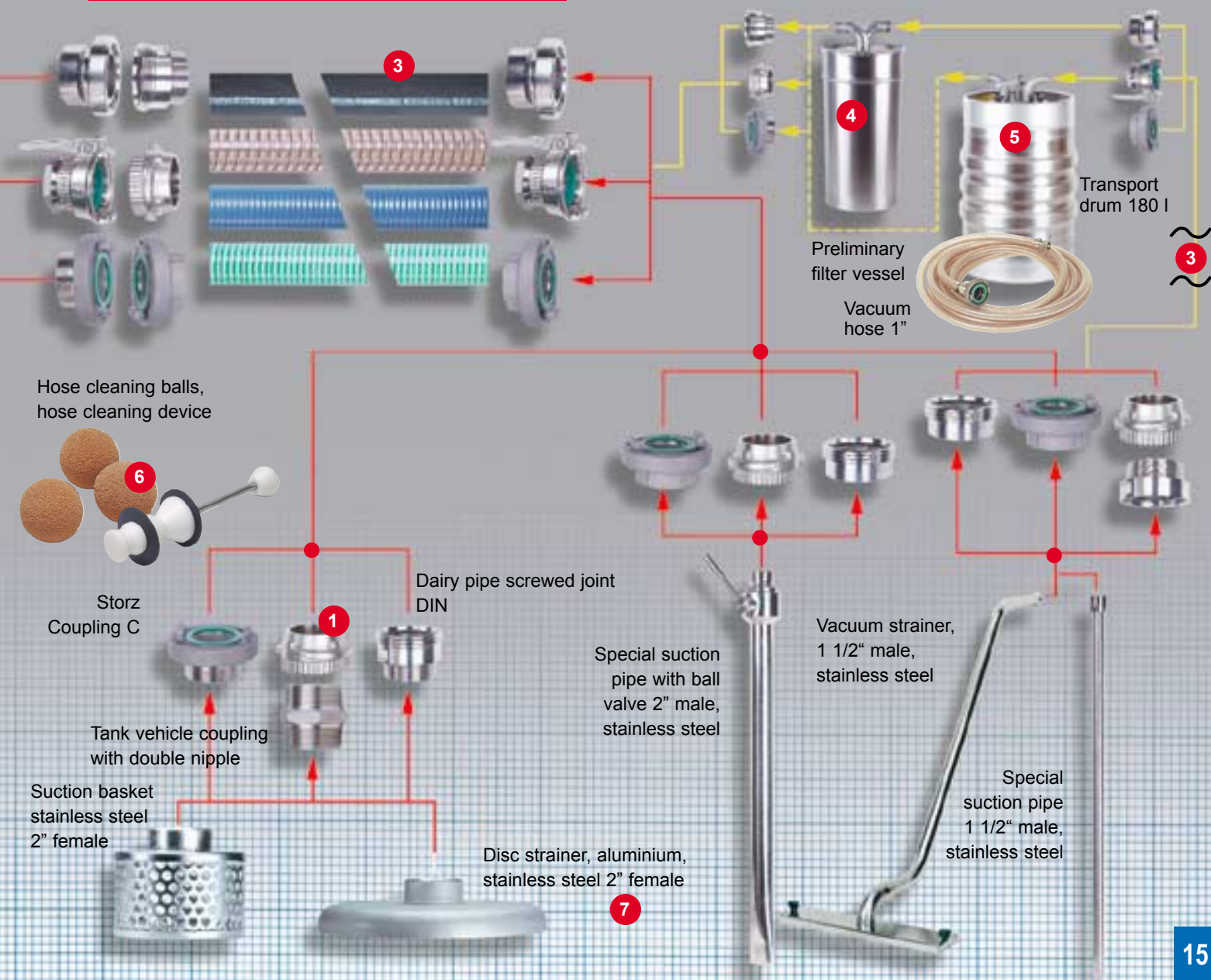
## Pump coding

**M 05 A B - E B -**

Model	Type m³/h	USGPm	Connections	Hose / lubricant	Paint finish	Base frame	Motor type	Motor
M	05 5 22		A Aluminium	B NBR+silicon	- Silver	E Fire brigade carrying frame stainless steel	B Petrol	- without
	07 7 31		K Polypropylene	C CSM + silicon	H Acidproof paint	F Fire brigade carrying frame galvanised steel	D Diesel	D EEx d T4
	10 10 44		R Brass	D NBR + glycerine	Z Customer-specific	T Aluminium (Standard)	E Electric	E EEx e T3
	11 10/5 44/22		S Stainless steel	G NR + glycerine		M Vehicle stainless steel	H Hydraulic	F Faryman
	15 15 66			H CSM + glycerine			L Pneumatic motor	H Honda
	17 15/7 66/31			J IIR + silicon			W Water turbine	R Reversible
	20 20 88			K IIR + glycerine				Y Yanmar
	21 20/10 88/44			N NR + silicon				Z Hatz
	OM Without Motor			P PUR + silicon				
				R PUR + glycerine				

## Suction Side Accessories

## Option





**Crane Process Flow Technologies GmbH**

P.O.-Box 11 12 40  
D-40512 Düsseldorf  
Heerdter Lohweg 63-71  
D-40549 Düsseldorf  
Phone +49 211 5956-0  
Fax +49 211 5956-111

**CRANE**®

We reserve the right for changes to all technical specifications.



# ELRO

## Pumps for hazardous materials Type GUP 3-1,5 & GP 20/10 Ex



**CRANE**®

# ELRO-Pumps for hazardous materials

## GUP 3-1,5 & GP20/10 Ex

### Innovative Technology with Tradition

For over 15 years ELRO pumps for hazardous materials in form of mobile units have established themselves as indispensable products for fire brigades, relief organisations, factory security staff and military.

Day in and day out these pumps demonstrate their reliability and efficiency under the most demanding operational conditions.

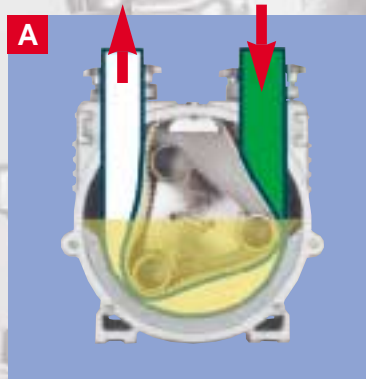
The quality demands of customers as well as ease of operation and maintenance are uppermost in the manufacture of these new products.

Traditional values in combination with long experience and the available pump / application know-how enables market specific solutions in agreed timescales.

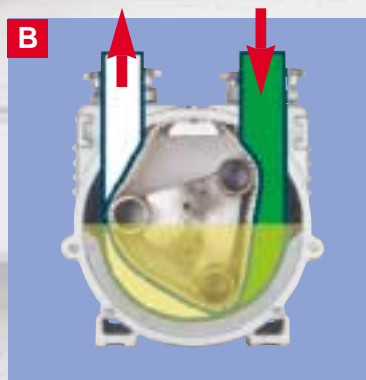
### Benefits at a Glance:

- ideal for abrasive, viscous media and media harmful to the environment.
- gentle pumping of liquid and viscous hazardous substances
- constant volume capacity due to vacuum support
- dry running resistant
- pumping of media with entrained solids
- unobstructed fluid flow & easy cleaning
- free of dynamic and pressurised seals
- mobile, easy to transport design
- two-stage adjustment of the pumping capacity possible
- no additional vacuum equipment required
- dry self-priming max. 9.5 m lift

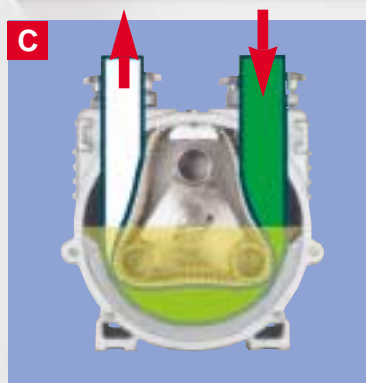
### Operation of GUP & GP



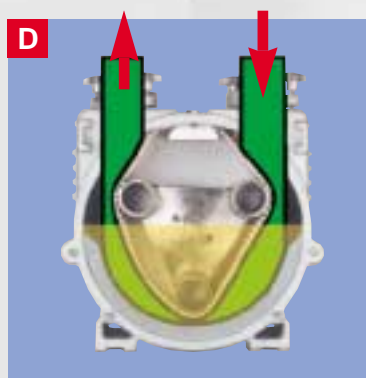
**A** The rotor turns inside the tightly fixed separator. Which is held in the pump housing filled with lubricant. The separator divides the housing into two completely enclosed areas. This means during compression of the pumping hose the suction and discharge sides are hermetically separated.



**B** Air from the suction side is pumped over the separator by the turning of the rotor and exhausted outside the pump. This forms a vacuum inside the pump chamber relative to the suction lift, which supports the elasticity of the hose during restoration to its original full cross-section.



**C** Once the second sliding shoe compresses the hose, a pumping chamber is formed. This volume corresponds exactly to one-third of the pump capacity per rotation. The rotation of the rotor presses the medium inside the hose towards the outlet on the discharge side. During each opening of the hose a vacuum is created on the suction side ensuring constant suction. It also takes place when the hose is empty giving high suction lift conditions.



**D** With each rotation the pumping chamber is reformed and the suction capability is renewed.



# Flexible, Modular System

ELRO pumps for hazardous materials are designed as a flexible, quick to use system.

The modular design reduces spare parts storage and the number of individual parts.

Quick replacement and short downtimes are achieved with lower maintenance costs.

**Lubricant filling**  
Silicon oil  
Glycerine

**Camlock connections**  
Stainless steel

**Paint finish**  
Pump housing  
Acid proof paint

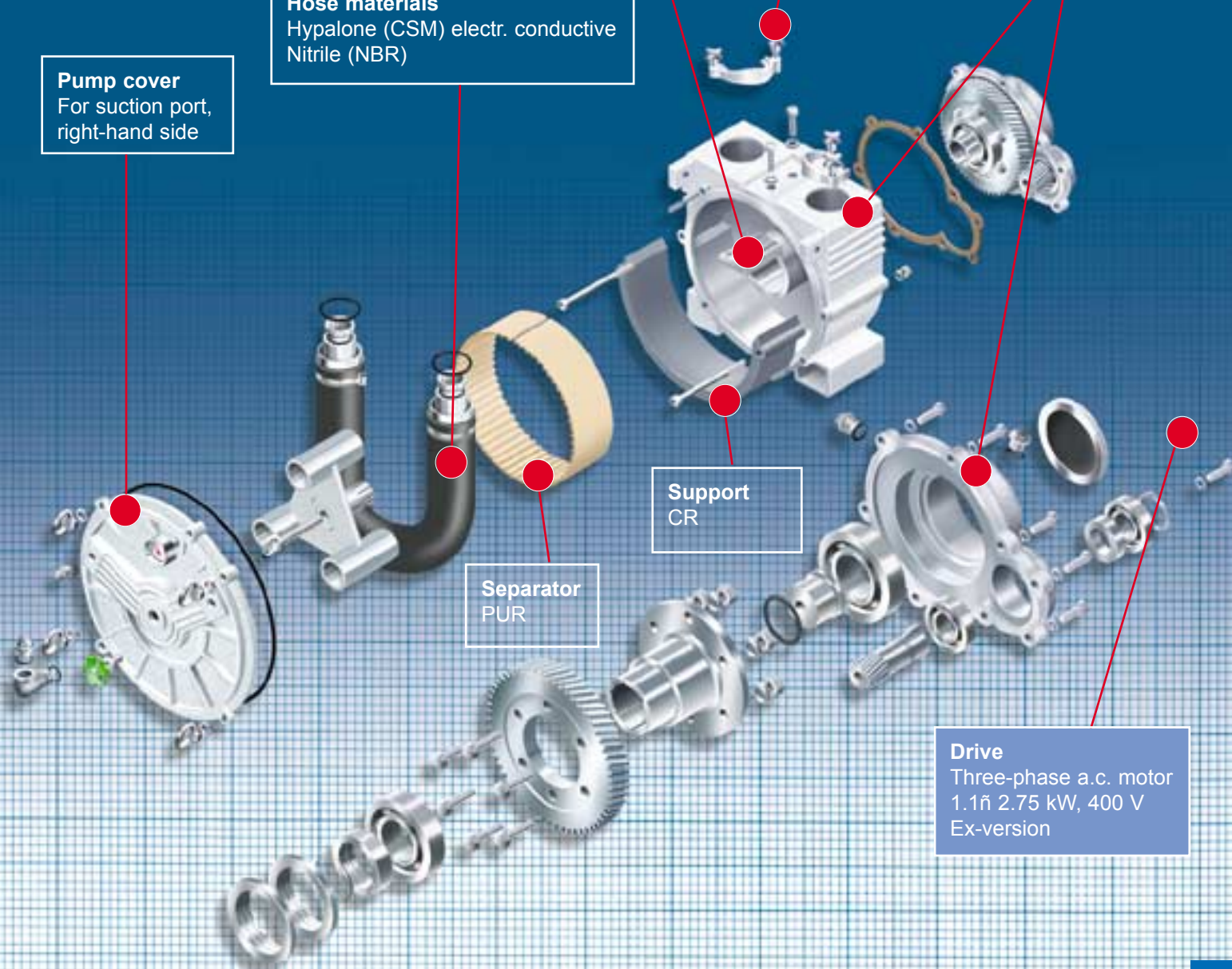
**Hose materials**  
Hypalone (CSM) electr. conductive  
Nitrile (NBR)

**Pump cover**  
For suction port,  
right-hand side

**Support**  
CR

**Separator**  
PUR

**Drive**  
Three-phase a.c. motor  
1.1ñ 2.75 kW, 400 V  
Ex-version



# ELRO-Pumps for hazardous materials

## GUP 3-1,5 & GP20/10 Ex



Pump DIN 14427-  
GUP 3 - 1,5  
Approval-number  
PVR 360/2/93

ELRO pumps for hazardous materials have been designed for quick, mobile applications in the control of accidents involving hazardous materials.

Aggressive fluids escaping during an accident may endanger humans, animals and the environment. Hazardous material must therefore be quickly and completely pumped into safe containers without dirt, stones or leaves affecting the pumping action.

ELRO pumps for hazardous materials are characterised by their patented vacuum system with high suction and pumping capacities. Even viscous and pasty media, as well as media entrained with solids can be completely pumped and disposed of without any problems.

With the application of the comprehensive range of accessories thin liquid layers or minimum amounts can be picked up, even if the suction process is frequently interrupted by the intake of air.

In case of difficult to handle hazardous materials the pump is used as disposal system in combination with the transport drum and accessories. Hazardous material does not directly contact the pump.

### ELRO Disposal System



#### ELRO Transport Drum

made of stainless steel  
(1.4435 / 1.4571)  
with bolted cover  
weight about 48kg  
UN 1A/x2.0/700/year/D/  
BAM 7906 MR



#### ELRO-Filling Equipment

made of stainless steel  
(1.4571, glass bead blasted)  
also suitable for using the transport  
drum as dirt separator

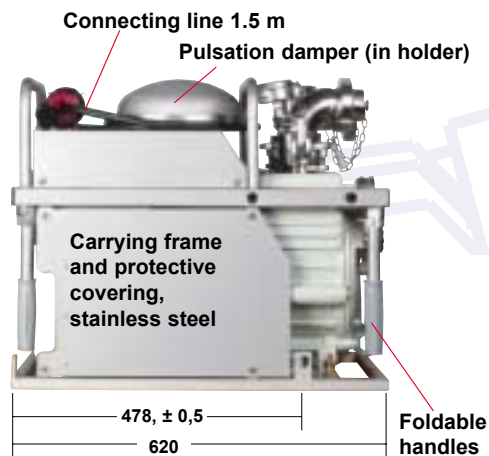
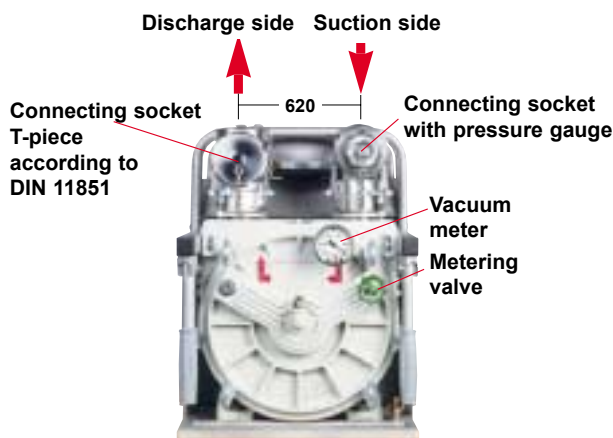
The combination of ELRO pump GUP for hazardous materials and ELRO disposal system enables immediate pumping and safe filling of problematic hazardous material.

A special device prevents overfilling of the drum. Upon completion of the filling operation, the drum is tightly closed with the cover. For the disposal of hazardous materials the drum can be transported by ordinary road vehicle.

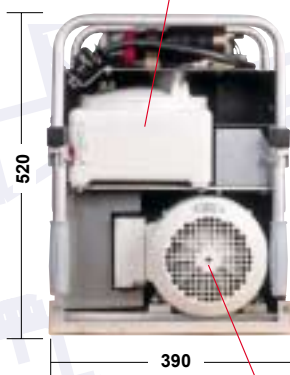


## Main Areas of Application:

- Chemical industry
- Fire brigades, rescue services
- Petroleum industry
- Colour and paint industry
- Power stations
- Ports and ships
- Petrol stations and tank vehicles
- Airports



Ex. motor protection switchable  
Ex. pump control EEx d II cT6



Three-phase a.c. motor 2,1-2,75 kW,  
400 V, EEx e II CT3

# Applications



Accident with hazardous material



Fire brigades

## Technical Data

The specified data mean values, measured with water under normal conditions.

	Level II	Level I
<b>Pumping capacity</b> l/min	300	150
<b>Rated pumping pressure</b> bar	2	2
<b>Rated speed</b> rpm	240	120
<b>Suction time at 7.5m suction height</b> sec	5	10
<b>Motor power</b> kW	2,75	2,1
<b>Amperage</b> A	6	4,8
<b>Voltage</b> V	400 three-phase a.c.	
<b>Type of operation</b>	Permanent operation s1 - VDE 0530	
<b>Protection system</b>	Motor EEx e II T3 Protective switch EEx de II CT6	
<b>Connecting plug</b>	BBC - CHG 531 7506 VO	
<b>Sense of rotation</b>	clockwise (see arrow)	
<b>Connecting couplings</b>	Suction side conical sleeve DIN 11851 - DN 50 Pressure side threaded sleeve DIN 11851 - DN50	
<b>Dimensions lxbxh</b> mm	620x390x520 acc. to DIN 14427	
<b>Weight, ready for operation</b> kg	98	
<b>Pumping hose, electr. cond.</b>	Hypalon	

# ELRO-Pumps for hazardous materials

## GUP 3-1,5 & GP20/10 Ex

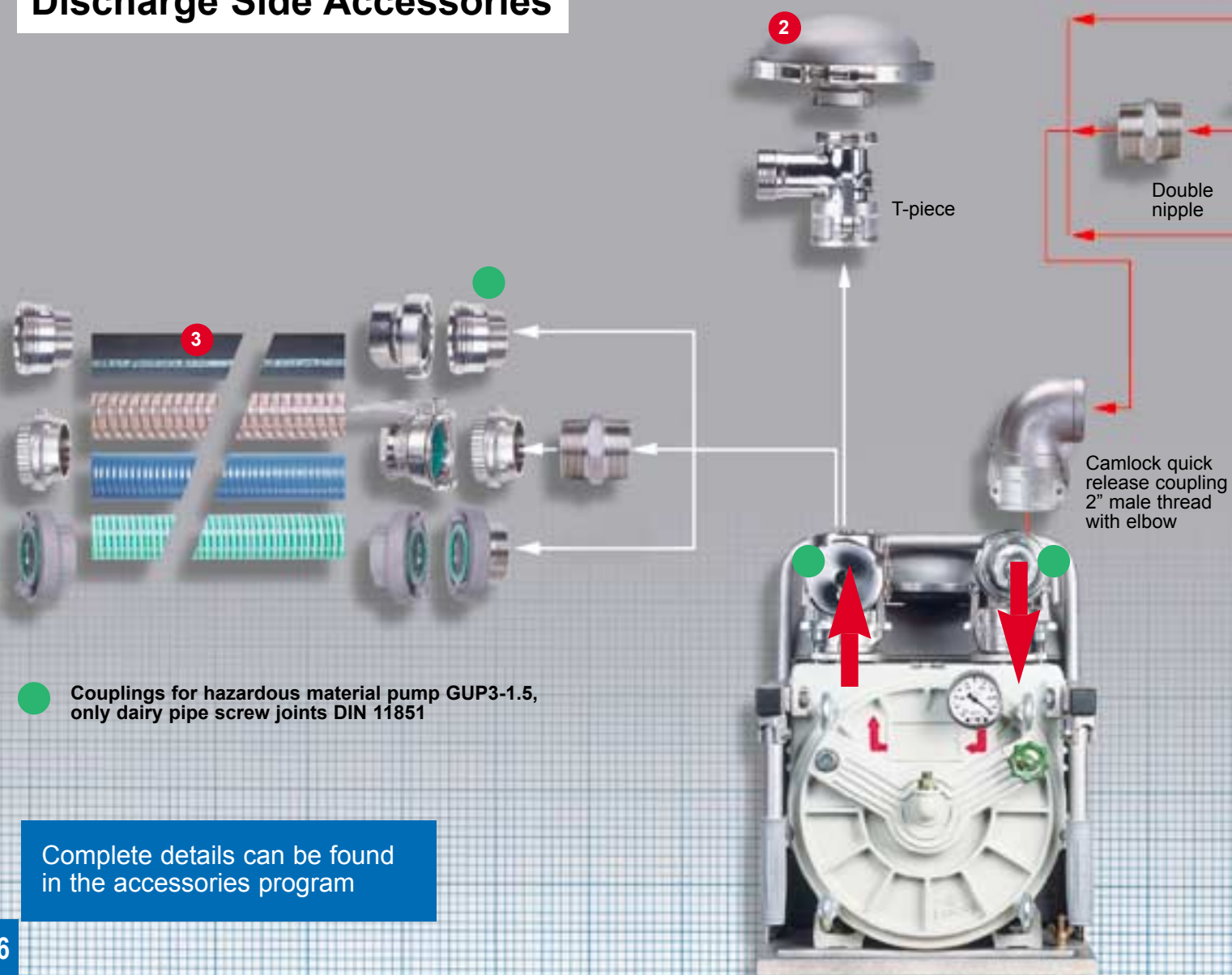
ELRO pumps for hazardous material are available with a variety of accessories suitable for any application.

- 1 KL quick release couplings, elbows, Storz couplings and tank vehicle couplings made of stainless steel (only for GP 20/10 Ex)
- 2 Pulsation damper made of stainless steel with T-piece (only for GP 20/10 Ex)
- 3 Suction/discharge hoses are available in the nominal widths of 1" to 4" and are provided with suitable coupling systems completely pressure-tested. Standard spiral hoses with plastic and steel

reinforcement, hoses for chemical applications or suction/discharge hoses approved for food applications.

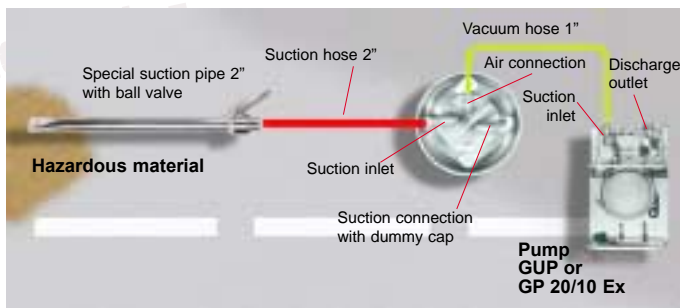
- 4 180 litre transport drum made of stainless steel with filling equipment
- 5 Hose cleaning device and balls in different designs
- 6 Suction baskets, flat suction nozzle, special suction pipes and residue suction nozzles made of various materials
- 7 Vacuum hose for the ELRO disposal system

### Discharge Side Accessories



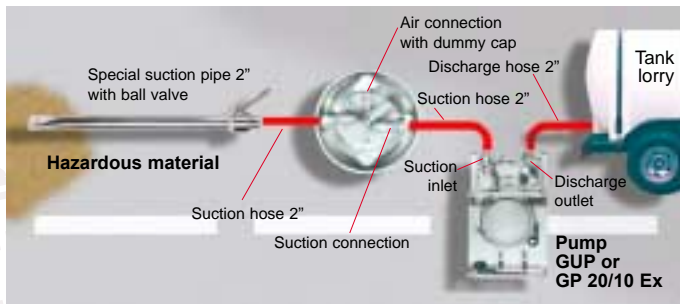
Complete details can be found in the accessories program





### Filling the Transport Drum

For the pumping of small fluid quantities contaminated by solids the hazardous material pump and the transport drum is used. The contaminated fluid is directly pumped into the drum. The pump does not come in contact with the fluid.

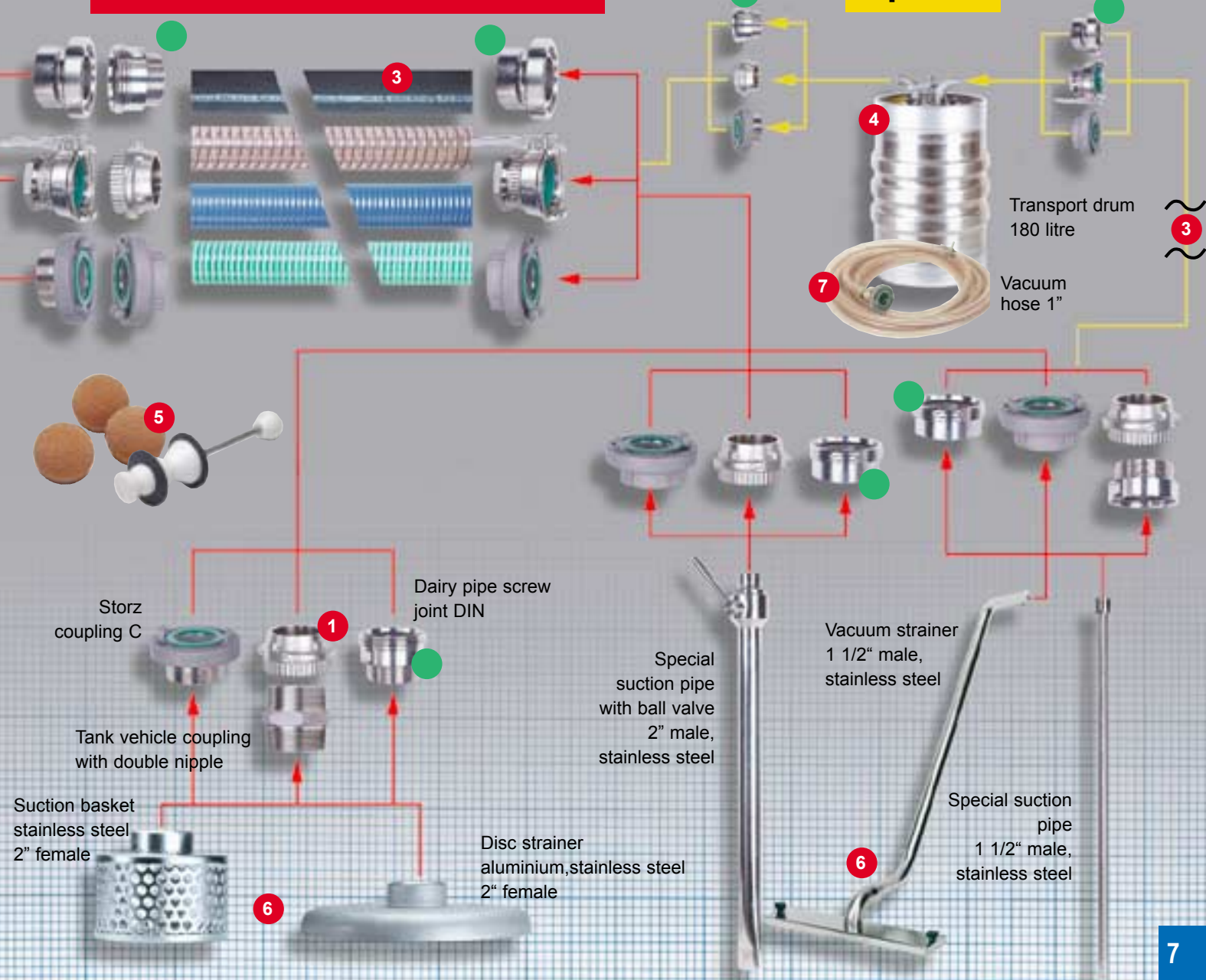


### Transport Drum as Dirt Separator

If a tank vehicle is available for the removal of the hazardous material, the transport drum is used as a dirt separator. In this way all remaining hazardous material can be removed. Solids are separated in the drum and kept away from pump and tank.

## Suction Side Accessories

## Option







**Crane Process Flow Technologies GmbH**

P.O.-Box 11 12 40  
D-40512 Düsseldorf  
Heerdter Lohweg 63-71  
D-40549 Düsseldorf  
Phone +49 211 5956-0  
Fax +49 211 5956-111



We reserve the right for changes to all technical specifications